

# Four® Stools

Design: Strand+Hvass



The Four® Stool comprises bended oak seats with frames made of tubular steel in our palette of selected powder coatings or oak woodenlegs. Simple and elegant solutions that can easily take different expression with the choice of upholstered seat padding. Four® Stools matches our other families in design as well as function.

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Seat: Oak veneer

Upholstery: No upholstery / Partly upholstery / Fully upholstery

Frame: Mat oiled oak / Black stained oak / Mat white (RAL9010) / Mat black (RAL 9005) / Mat Grey (RAL7039)

## Tests

All products from Four Design are PVC-free.

## Warranty

Four Design provides an extended warranty of 5 years on all products in our official price list.

The warranty covers breakage of frames and damage occurred because of deficient craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.



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## Materials

### Seat

Veneer oak

Meets the RoHS and REACH directives and are halogenfree.

Upholstered shell: 9-11 layer veneer beechwood (10 mm).

Glue veneer: Casco Adhesive 1272.

Foam: Type CMHR-65H eco-tex standard 100. Complies with the REACH and RoHS directives, and The Furniture and Furnishings (Fire) (Safety)

Amended Regulations 1989 Schedule 1, Part 1.

Glue Foam: SABA Activator 3739, Aquabond RSD 3801 blue.

Foam thickness: Partly upholstered: 35 mm.  
Fully upholstered: 40 mm.

Rail: metal - Mat white (RAL9010) /

Mat black (RAL 9005) / Mat Grey (RAL7039)

### Frame

Mat oiled oak / Black stained oak

Tube, steel:  $\varnothing$  22 x 2, EN10305-3, E195

Footrest, steel: Mat white (RAL9010) / Mat black (RAL 9005) /  
Mat Grey (RAL7039)

Glides: PP

### Dimensions

Four Stool 74 H: 45 - 2,8 kg

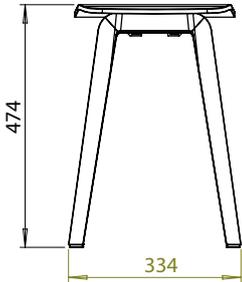
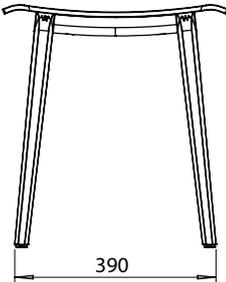
Four Stool 90 H: 90 - 4 kg

Four Stool 105 H: 105 - 4,3 kg

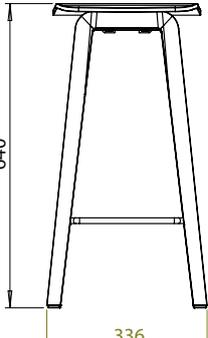
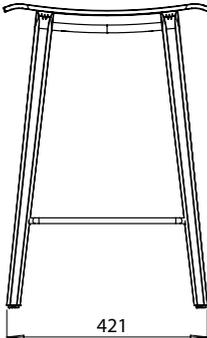


# Four® Stools

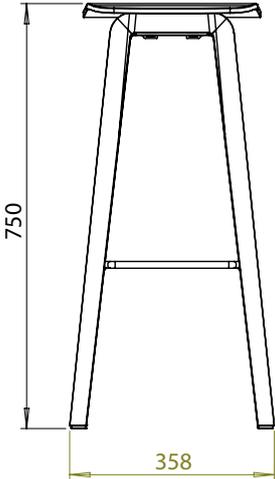
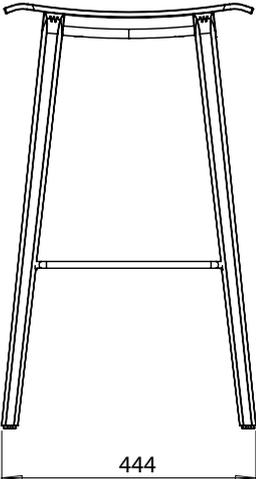
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Four® Stool 74



Four® Stool 90

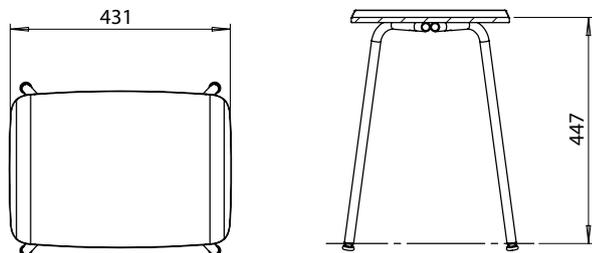


Four® Stool 105

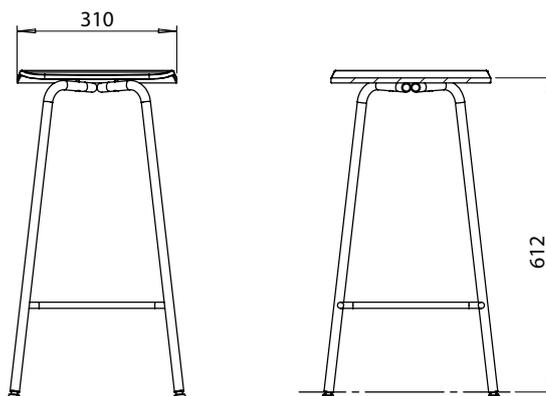


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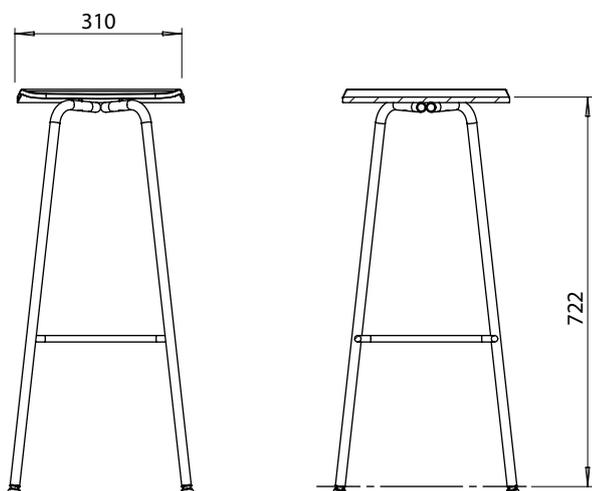
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**Four<sup>®</sup> Bench 100**



**Four<sup>®</sup> Bench 120**



**Four<sup>®</sup> Bench 160**

## ISO14001

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes. The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials.

Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

## Recycling

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Upholstery and veneer shells is not recyclable, They must be disposed by incineration.

## Maintenance

We kindly refer to our Maintenance Guide:  
[http://www.fourdesign.dk/pdf/FourDesign\\_Cleaning.pdf](http://www.fourdesign.dk/pdf/FourDesign_Cleaning.pdf)

