

# Four<sup>®</sup> Cast2 Counter / High

*Design: Strand & Hvass / Concept: Four Design*

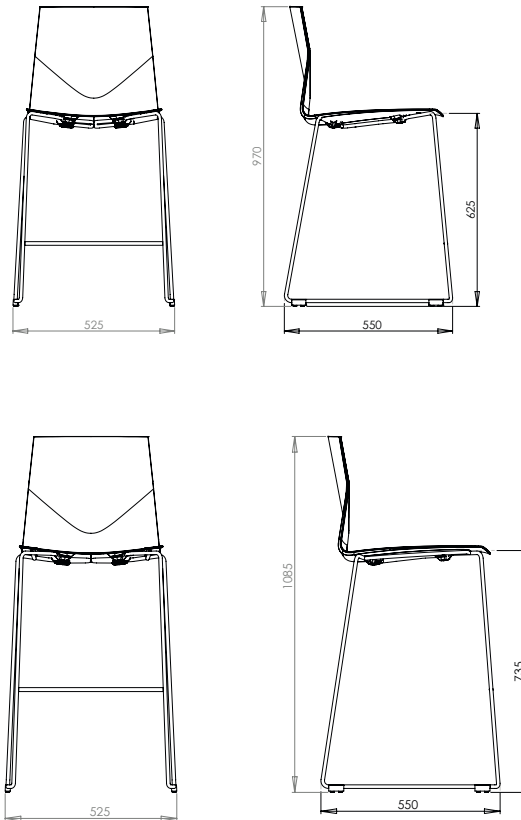


Four<sup>®</sup>Cast2 Counter / High is a casual, stackable chair. The unique design offers you the maximum comfort and ergonomic support thanks to the flexible shell.

The chairs are available in attractive colors and in wooden shells.

# Four® Cast2 Counter / High

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## Materials:

Polyshell: PP, glassfibre reinforced (15%), recyclable.

Meets the RoHS and REACH directives and are halogenfree.

Can be delivered in a 100% recycled material (color: black).

Colors: See this page bottom right. Other colors available on request.

Glue veneer: Casco Adhesive 1272.

Foam: Type CMHR-65H eco-tex standard 100. Complies with the REACH and RoHS directives, and The Furniture and Furnishings (Fire) (Safety)

Amended Regulations 1989 Schedule 1, Part 1.

Glue Foam: SABA Activator 3739, Aquabond RSD 3801 blue.

Foam thickness: Seat upholstery: 15 mm. Fully upholstered: 25 mm. (seat) - 10 mm. (back).

Frame: Wire: Ø11, St. 37.

Glides: PA. Lock: ABS/Pa6. Upholstery protector: PP

About 50 per cent of the total EU steel production is derived from recycled steel.

## Dimensions:

Weight: Four®Cast2 Counter: 6.7 kg /

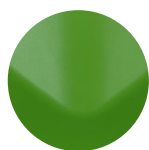
Four Cast'2 High: 7.5 kg

Dimensions are valid for chairs with polyshell.

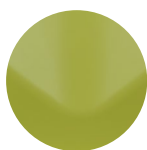
\*We kindly refer to our price list for dimensions on other models.

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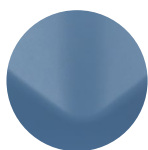
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**JUNGLE GREEN**  
NCS 4050-G40Y



**OLIVE**  
NCS S2040-G80Y



**AQUA**  
NCS S4020-B



**ANTRACIT**  
NCS S9000-N



**SNOW**  
RAL 9010



**BLACK**  
RAL 7016



**ORIENTAL RED**  
NCS S 1580-R



**ORANGE**  
NCS S 2070-Y70R



**BEACH**  
NCS S 2502-Y



**NATURAL BLACK**



**OAK VENEER**

## Models:

**Shell:** Polypropylene

**Upholstery:** No upholstery / Seat upholstery  
/ Fully upholstery

**Frame:** Chrome (III) / Mat white (RAL9010) /  
Mat black (RAL 9005) / Mat Grey (RAL7039) /  
Mat Oriental Red / Mat Orange / Mat Jungle Green /  
Mat Aqua / Mat Olive

## Accessories:

- Griphole
- Hook (bags/jacket)
- Chair Suspension
- Teflon / Felt glides

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## **ISO14001:**

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes.

The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials.

Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

## **Recycling:**

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Poly shells: can be recycled. The shell will be granulated and reused in new seat shell production.

Upholstery and veneer shells is not recyclable, They must be disposed by incineration.

## **Maintenance:**

We kindly refer to our Maintenance Guide:  
[http://www.fourdesign.dk/pdf/FourDesign\\_Cleaning.pdf](http://www.fourdesign.dk/pdf/FourDesign_Cleaning.pdf)

## **Warranty:**

Four Design provides an extended warranty of 5 years on all products in our official price list.

The warranty covers breakage of frames and damage occurred because of deficient craftsmanship performance under normal use.

The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

## **Tests:**

PolysHELLS: ZEK / 01.2-08, Testing and Validation of Polycyclic Aromatic Hydro-carbons (PAH).  
All products from Four Design are PVC-free.

- Ansi/Bifma X 5.1 - 2011
- EN 16139 L2
- EN 13761
- EN 1021-1
- GS