

FourCast2[®] XL / XL Plus

Design: Strand+Hvass



FourCast2[®] XL is an elegant and stylish armchair on aluminium star base. Optional extras can provide with more mobility to make the chair agile and perfectly suited to any meeting or board room.

Shell: Fully upholstered

Upholstery: Fully upholstery

Frame: Aluminium / Mat white (RAL9010) /
Mat black (RAL 9005) / Mat Grey (RAL7039)

Accessories: Leather inlay on armrest, 5-star base with castors
and gaslift, Teflon / Felt glides

Tests

PolysHELLs: ZEK / 01.2-08, Testing and Validation of Polycyclic Aromatic Hydro-carbons (PAH).

EN 1729

EN 15373, L2

EN 13761 (5-star base w/o castors)

GS (5-star base w/o castors)

All products from Four Design are PVC-free.

Warranty

Four Design provides an extended warranty of 5 years on all products in our official price list.

The warranty covers breakage of frames and damage occurred because of deficient

craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.



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Materials

Shell

Upholstered shell: 9-layer wood veneer Birch-natural.

Glue: Casco Adhesive 1272.

Foam: Type CMHR-65H. Complies with the REACH and RoHS directives, and The Furniture and

Furnishings (Fire) (Safety) Amended Regulations 1989 Schedule 1, Part 1.

Glue: SABA Activator 3739, Aquabond RSD 3801 blue.

Foam thickness: 25 mm. (seat) - 10 mm. (back).

Frame

Frame: Aluminium ADC-12

Rockerbox (covers the tilt mechanism): Aluminium ADC-12, natural rubber

Glides: PA

Armrest: Aluminium ADC-12. Upholstery plate with leather (optional).

About 50 per cent of the total EU steel production is derived from recycled steel.

Dimensions

Weight: FourCast2[®] XL: 10,5 kg.

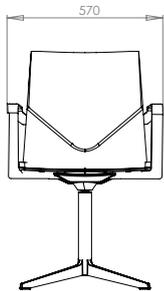
FourCast2[®] XL Plus: 10,7 kg.

*We kindly refer to our price list for dimensions on other models.

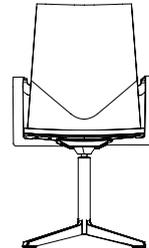


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FourCast2® XL



FourCast2® XL Plus

ISO14001

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes. The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials.

Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

Recycling

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials

organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Poly shells: can be recycled. The shell will be granulated and reused in new seat shell production.

Upholstery and veneer shells is not recyclable, They must be disposed by incineration

Maintenance

We kindly refer to our Maintenance Guide:

http://www.fourdesign.dk/pdf/FourDesign_Cleaning.pdf

