

# Four® Cast Lounge

*Design: Strand & Hvass / Concept: Four Design*

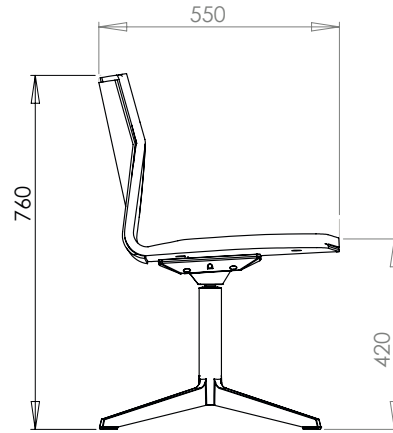
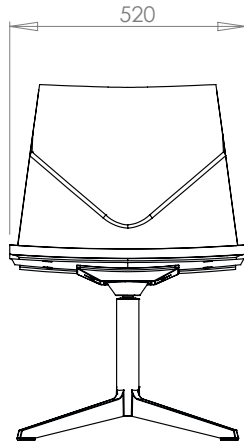


Four®Cast Lounge is a unique lounge chair, designed to offer you the maximum comfort and ergonomic support thanks to the V-shaped back, the flexible shell and integrated tilt mechanism.

The polished aluminum frame offers you a lounge chair with a surprisingly low weight, and the return mechanism leaves the chair neatly in the initial position.

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## Materials:

Upholstered shell: 9-layer wood veneer Birch-natural.

Glue: Casco Adhesive 1272.

Foam: Type CMHR-65H. Complies with the REACH and RoHS directives, and The Furniture and Furnishings (Fire) (Safety) Amended Regulations 1989 Schedule 1, Part 1. Will meet the requirements of BS5852 (1990) for a crib 7 ignition source when tested as a composite with a good quality fabric.

Foam thickness: Seat upholstery: 15 mm. Fully upholstered: 20 mm (seat) - 10 mm (back).

Frame: Aluminium ADC-12.

Rockerbox (covers the tilt mechanism): Aluminium ADC-12, natural rubber

Rubber chocks: Natural rubber

Glides: PA

About 50 per cent of the total EU steel production is derived from recycled steel.

## Dimensions:

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Weight: Four®Cast Lounge 6,8 kg.

\*We kindly refer to our price list for dimensions on other models.

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## **Models:**

**Shell:** Fully upholstery

**Upholstery:** Fully upholstery

**Frame:** Polished aluminium / Mat white (RAL9010) /  
Mat black (RAL 9005) / Mat Grey (RAL7039)

## **Accessories:**

- Inno<sup>®</sup>Lounge writing tablet, model B and C, incl. cup&coat holder.
- Teflon / Felt glides

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## **Inno®Lounge:**

Writing tablet for Four®Cast Lounge with integrated cup holder.

Writing tablet in laminated plywood and coated with Micro Power lacquer.



Tablet B 25 x 59 cm



Tablet C 22 x 47 cm

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## **ISO14001:**

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes. The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials. Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

## **Recycling:**

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Upholstery and veneer shells is not recyclable. They must be disposed by incineration.

## **Maintenance:**

We kindly refer to our Maintenance Guide:  
[http://www.fourdesign.dk/pdf/FourDesign\\_Cleaning.pdf](http://www.fourdesign.dk/pdf/FourDesign_Cleaning.pdf)

## **Warranty:**

Four Design provides an extended warranty of 5 years on all products in our official price list.

The warranty covers breakage of frames and damage occurred because of deficient craftsmanship performance under normal use.

The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

## **Tests:**

Polyshells: ZEK / 01.2-08, Testing and Validation of Polycyclic Aromatic Hydro-carbons (PAH). All products from Four Design are PVC-free.

Inno®Lounge

- surfaces (high pressure laminate):

- DS/INF. 132
- DS/EN 12720
- DS/EN 12722
- DS/ISO 2813
- SIS 839117
- SS 839122