

Four® Cast XL / XL Plus

Design: Strand & Hvass / Concept: Four Design

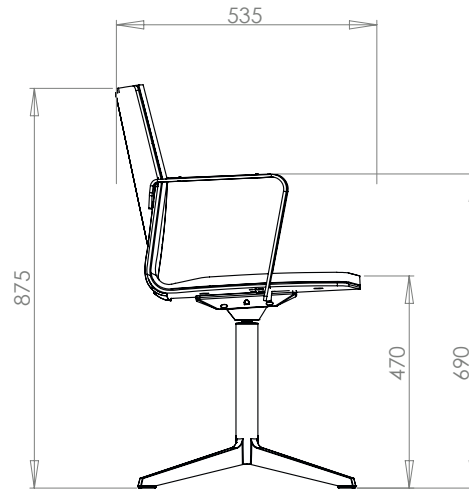
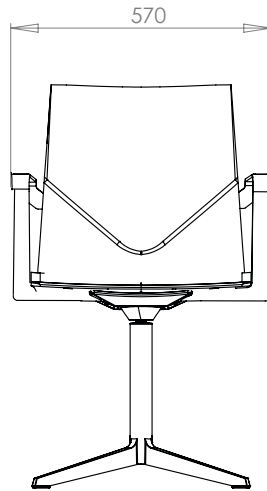


The extreme durability is proved by the rigorous international tests that Four®Cast XL/XL Plus has passed. It offers you great value for money, and the unique design makes Four®Cast XL your evident choice for a number of purposes and functions.

Four®Cast XL/XL Plus including a standard or a higher back, armrests, noise reduction glides.

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Materials:

Upholstered shell: 9-layer wood veneer Birch-natural.

Glue: Casco Adhesive 1272.

Foam: Type CMHR-65H. Complies with the REACH and RoHS directives, and The Furniture and Furnishings (Fire) (Safety) Amended Regulations 1989 Schedule 1, Part 1.

Glue: SABA Activator 3739, Aquabond RSD 3801 blue.

Foam thickness: 25 mm. (seat) - 10 mm. (back).

Frame: Aluminium ADC-12

Rockerbox (covers the tilt mechanism): Aluminium ADC-12, natural rubber

Glides: PA

Armrest: Aluminium ADC-12. Upholstery plate with leather (optional).

About 50 per cent of the total EU steel production is derived from recycled steel.

Dimensions:

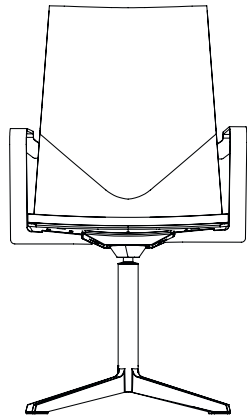
Weight: Four[®]Cast XL: 10,5 kg. /

Four[®]Cast XL Plus: 10,7 kg.

*We kindly refer to our price list for dimensions on other models.

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Models:

Shell: Fully upholstered

Upholstery: Fully upholstery

Frame: Aluminium / Mat white (RAL9010) /
Mat black (RAL 9005) / Mat Grey (RAL7039)

Accessories:

- Leather inlay on armrest
- 5-star base with castors and gaslift
- Teflon / Felt glides

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ISO14001:

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes.

The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials.

Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

Recycling:

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Upholstery and veneer shells is not recyclable. They must be disposed by incineration.

Maintenance:

We kindly refer to our Maintenance Guide:
http://www.fourdesign.dk/pdf/FourDesign_Cleaning.pdf

Warranty:

Four Design provides an extended warranty of 5 years on all products in our official price list.

The warranty covers breakage of frames and damage occurred because of deficient craftsmanship performance under normal use.

The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

Tests:

Polyshells: ZEK / 01.2-08, Testing and Validation of Polycyclic Aromatic Hydro-carbons (PAH).
All products from Four Design are PVC-free.

- EN 1729
- EN 15373, L2
- EN 13761 (5-star base w/o castors)
- GS (5-star base w/o castors)